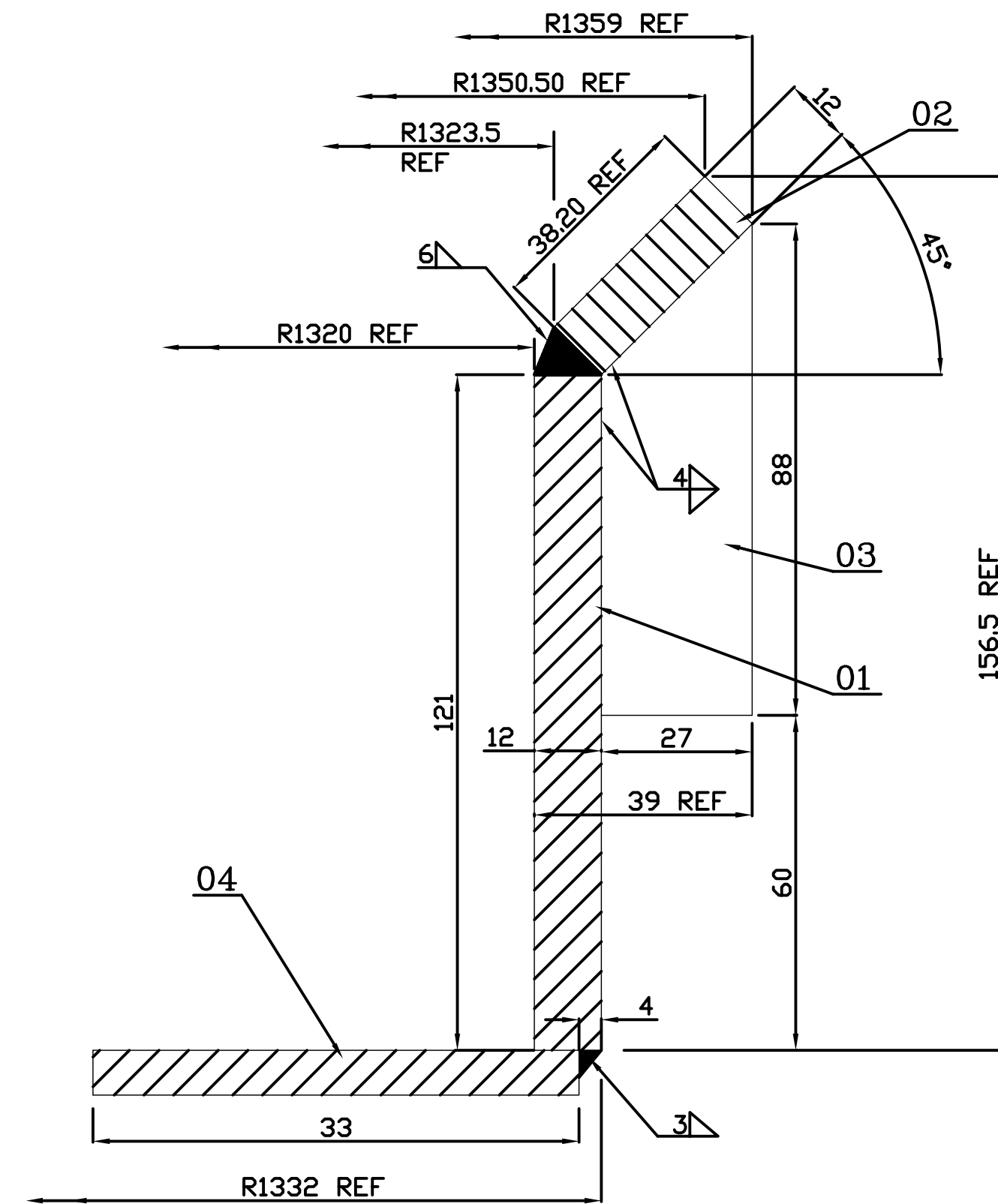
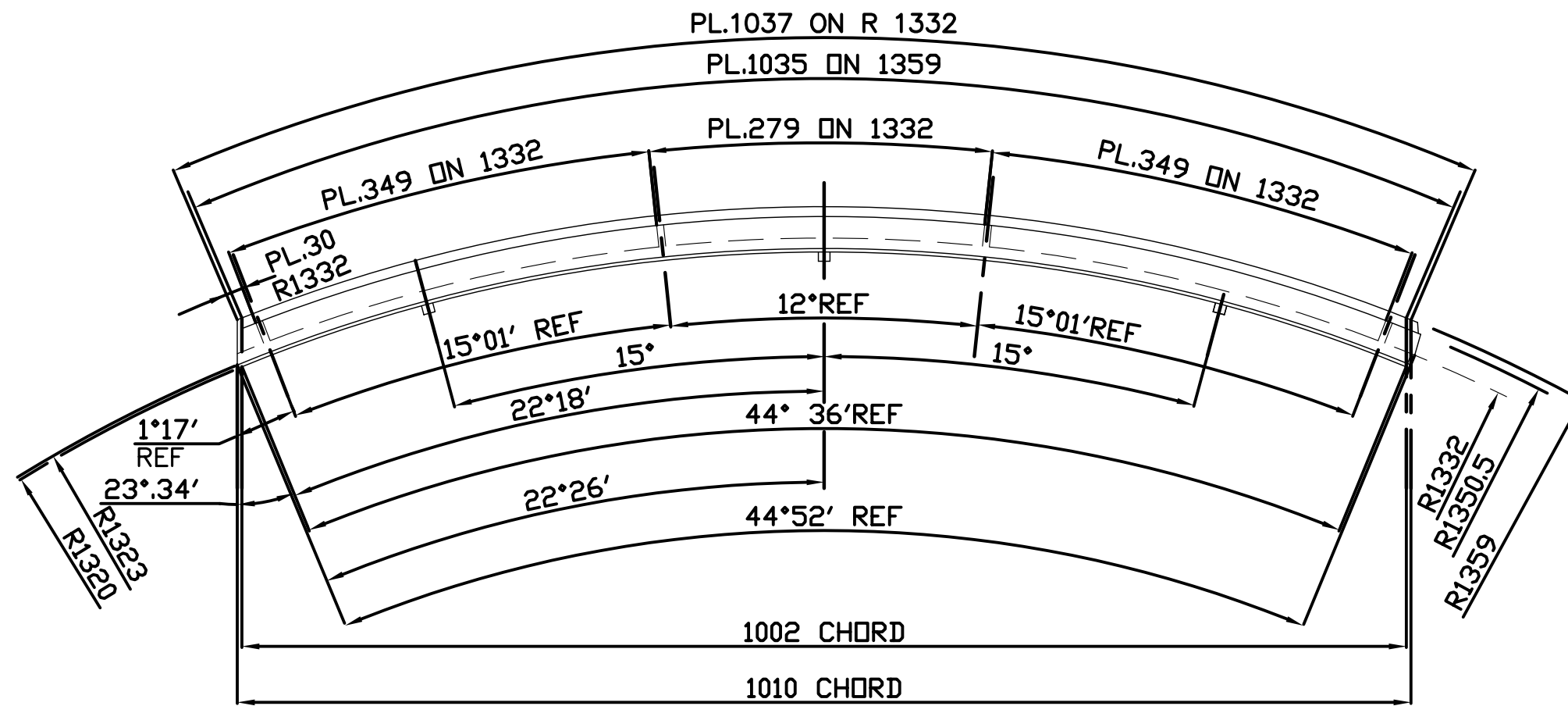


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SECTION A-A

NOTES: –

1. USE FOR WELDING WPS.NO.WE 006
2. BREAK ALL SHARP EDGES AND CORNERS UNLESS OTHERWISE SPECIFIED.
3. TOLERANCE UNLESS OTHERWISE NOTED, ANGULAR:  $\pm 0^{\circ}.6'$   
DIMENSIONAL  $\pm 1.5$
4. TRIM EDGES OF ITEM 02 TO GET CHORD DIMENSION 1058 AS SHOWN IN PLAN
5. REFER DEVELOPMENT DRG.NO.3-61-380-90090, VAR-5 FOR ITEM NO.02

04	PLATE			PL.8X33X100	AA1011808030 AA10119	0.16	3
03	PLATE			PL.12X27X88	AA1011819090 AA10119	0.18	4
02	PLATE			PL.12X117X1099	AA1011819090 AA10119	3.18	1
01	PLATE			PL.12X121X1080	AA1011819090 AA10119	11.25	1
ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG. NO. OR FORGING DRG. NO.	MATERIAL CODE	NET WT.	GROSS WT.
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED.

1. REF. TO HY0230261 FOR UNSPECIFIED TOLERANCES.

2. CHAMFER M/CD. SHARP EDGES 1 AT 45°.

3. INTERNAL M/CD. CORNER RADII 1 TO 0.7

4. THE SURFACE ROUGHNESS WHERE-EVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE THE BACK SLASH GIVEN OR THE TOP MOST RIGHT CORNER OF THE DRG.